

Industrial Maintenance

This new edition offers a comprehensive overview of the equipment and mechanical systems commonly used in manufacturing industries. Intended for the technician, it combines principles of operation with troubleshooting and servicing procedures. Some of the key features include: A complete glossary of terms. New photos and line drawings to further enhance the clear, practical presentation.

Expanded coverage of using precision measuring tools. Expanded troubleshooting information in each chapter.

Very Good, No Highlights or Markup, all pages are intact.

Completely reorganised and comprehensively rewritten for its second edition, this guide to reliability-centred maintenance develops techniques which are practised by over 250 affiliated organisations worldwide.

The student workbook is design to help the user retain key chapter content. Included within this resource are chapter objective questions, key term definition queries, multiple choice, fill in the blank, and true or false problems. Important Notice: Media content referenced within the product description or the product text may not be available in the ebook version.

This exceptionally produced trainee guide features a highly illustrated design, technical hints and tips from industry experts, review questions and a whole lot more! Key content includes Basic Layout, Introduction to Piping Components, Copper and Plastic Piping Practices, Introduction to Ferrous Metal Piping Practices, Identify, Install, and Maintain Valves, Hydrostatic and Pneumatic Testing , Introduction to Bearings, Low-Pressure Steam Systems, High-Pressure Steam Systems and Auxiliaries, Distillation Towers and Vessels, Heaters, Furnaces, Heat Exchangers, Cooling Towers, and Fin Fans and Introduction to Tube Work. Instructor Supplements Instructors: Product supplements may be ordered directly through OASIS at <http://oasis.pearson.com>. For more information contact your Pearson NCCER/Contren Sales Specialist at <http://nccer.pearsonconstructionbooks.com/store/sales.aspx>. Annotated Instructor's Guide Paperback 0-13-614393-8 Computerized Testing Software 0-13-614781-X Transparency Masters 0-13-614797-6 PowerPoint® Presentation Slides 0-13-608644-6

Translation of: Manutenção industrial.

This book discusses the main quality management (QM) programs and their possible integration into systematic industrial maintenance (SIM). Unlike traditional engineering maintenance books, it not only explains the theory but also provides practical examples of the integration of QM and SIM programs. It also includes reference sources, making it useful for readers wanting to explore specific areas in more depth. Chapter 1 introduces various aspects of the main quality management (QM) programs, including total quality management (TQM), just-in-time (JIT) and lean manufacturing (Lean).

Subsequently, it examines the relation of quality and maintenance. Chapter 2 reviews the concepts of systematic industrial maintenance (SIM) and the application of quality control (QC) tools. Chapter 3 offers an overview, historical perspective and trends in industrial maintenance techniques. Chapters 4, 5, 6, 7, 8 and 9 focus on topics related to schedule-based maintenance, condition-based maintenance, reliability-based maintenance, computerized-based maintenance, risk-based maintenance and total productive maintenance. Covering the theory of each of these types of SIM, the chapters also explain their real-world application in QM and highlight their merits and weaknesses in the context of supporting QM.

New, global and extended markets are forcing companies to process and manage increasingly differentiated products with shorter life cycles, low volumes and reduced customer delivery times. In today's global marketplace production systems need to be able to deliver products on time, maintain market credibility and introduce new products and services faster than competitors. As a result, a new production paradigm of a production system has been developed and a supporting management decision-making approach simultaneously incorporating design, management, and control of the production system is necessary so that this challenge can be effectively and efficiency met. "Maintenance Engineering and its Applications in Production Systems" meets this need by introducing an original and integrated idea of maintenance: maintenance for productivity. The volume starts with the introduction and discussion of a new conceptual framework based on productivity, quality, and safety supported by maintenance. Subsequent chapters illustrate the most relevant models and methods to plan, organise, implement and control the whole maintenance process (reliability evaluation models and prediction, maintenance strategies and policies, spare parts management, computer maintenance management software - CMMS, and total productive maintenance - TPM, etc.). Several examples of problems supported by solutions, and real applications to help and test the reader's comprehension are included. "Maintenance Engineering and its Applications in Production Systems" will certainly be valuable to engineering students, doctoral and post-doctoral students and also to maintenance practitioners, as well as managers of industrial and service companies.

[Dictionary of Industrial Terms](#)

[Practical Machinery Vibration Analysis and Predictive Maintenance](#)

[Techniques, Stories, and Cases](#)

[Industrial Maintenance Electrical and Instrumentation](#)

[Electricity, Fluid Power, and Mechanical Systems for Industrial Maintenance](#)

[Mechanical Principles and Systems for Industrial Maintenance](#)

[Plant Engineer's Handbook](#)

[Industrial Motor Control](#)

[Techniques and Methods for Complex Industrial Systems](#)

With an emphasis on maintenance personnel versatility, Industrial Maintenance is a comprehensive source of fundamental system operation, maintenance, and troubleshooting information. This edition builds on industry-proven content and offers expanded coverage in the areas of energy efficiency and auditing, waste reduction, safety standards, advanced multimeter functions and procedures, building automation systems, and indoor air quality. Real-world maintenance problems and solutions are depicted throughout the textbook, along with equipment operating principles, maintenance management procedures, and troubleshooting scenarios for common systems. The workbook features typical troubleshooting and diagnostic activities encountered in the field. Activities reinforce knowledge of maintenance concepts and help learners develop troubleshooting skills.

This book presents contributions from renowned experts addressing research and development related to the two important areas of heat exchangers, which are advanced features and applications. This book is intended to be a useful source of information for researchers, postgraduate students, academics, and engineers working in the field of heat exchangers research and development.

This book reflects the recent shift in industry that finds companies consolidating employees from multiple trades—such as electricians, mechanics, pipe fitters, and hydraulic technicians—into a single position deemed "mechanic." Specifically designed to meet this change and prepare students for the new job classification, it provides an integrated presentation of the tools and techniques for troubleshooting electrical systems, hydraulic and pneumatic systems, and mechanical systems of modern machines.

Introduction Vision, Mission and Strategy Maintenance Basics Planning and Scheduling Parts, Materials and Tools Management Reliability Operational Reliability M&R Tools Performance Measure - Metrics Human Side of M&R Best Practices/Benchmarking Maintenance Excellence Appendices

Plant engineers are responsible for a wide range of industrial activities, and may work in any industry. This means that breadth of knowledge required by such professionals is so wide that previous books addressing plant engineering have either been limited to only certain subjects or cursory in their treatment of topics. The Plant Engineering Handbook offers comprehensive coverage of an enormous range of subjects which are of vital interest to the plant engineer and anyone connected with industrial operations or maintenance. This handbook is packed with indispensable information, from defining just what a Plant Engineer actually does, through selection of a suitable site for a factory and provision of basic facilities (including boilers, electrical systems, water, HVAC systems, pumping systems and floors and finishes) to issues such as lubrication, corrosion, energy conservation, maintenance and materials handling as well as environmental considerations, insurance matters and financial concerns. One of the major features of this volume is its comprehensive treatment of the maintenance management function; in addition to chapters which outline the operation of the various plant equipment there is specialist advice on how to get the most out of that equipment and its operators. This will enable the reader to reap the rewards of more efficient operations, more effective employee contributions and in turn more profitable performance from the plant and the business to which it contributes. The Editor, Keith Mobley and the team of expert contributors, have practiced at the highest levels in leading corporations across the USA, Europe and the rest of the world. Produced in association with Plant Engineering magazine, this book will be a source of information for plant engineers in any industry worldwide. * A Flagship reference work for the Plant Engineering series * Provides comprehensive coverage on an enormous range of subjects vital to plant and industrial engineer * Includes an international perspective including dual units and regulations

This is the most comprehensive dictionary of maintenance and reliability terms ever compiled, covering the process, manufacturing, and other related industries, every major area of engineering used in industry, and more. The over 15,000 entries are all alphabetically arranged and include special features to encourage usage and understanding. They are supplemented by hundreds of figures and tables that clearly demonstrate the principles & concepts behind important process control, instrumentation, reliability, machinery, asset management, lubrication, corrosion, and much much more. With contributions by leading researchers in the field: Zaki Yamani Bin Zakaria Department, Chemical Engineering, Faculty Universiti Teknologi Malaysia, Malaysia Prof. Jelenka B. Savkovic-Stevanovic, Chemical Engineering Dept, University of Belgrade, Serbia Jim Drago, PE, Garlock an EnPro Industries family of companies, USA Robert Perez, President of Pumpcalcs, USA Luiz Alberto Verri, Independent Consultatnt, Verri Veritatis Consultoria, Brasil Matt Tones, Garlock an EnPro Industries family of companies, USA Dr. Reza Javaherdashti, formerly with Qatar University, Doha-Qatar Prof. Semra Bilgic, Faculty of Sciences, Department of Physical Chemistry, Ankara University, Turkey Dr. Mazura Jusoh , Chemical Engineering Department, Universiti Teknologi Malaysia Jayesh Ramesh Tekchandaney, Unique Mixers and Furnaces Pvt. Ltd. Dr. Henry Tan, Senior Lecturer in Safety & Reliability Engineering, and Subsea Engineering, School of Engineering, University of Aberdeen Fiddoson Fiddo, School of Engineering, University of Aberdeen Prof. Roy Johnsen, NTNU, Norway Prof. N. Sitaram , Thermal Turbomachines Laboratory, Department of Mechanical Engineering, IIT Madras, Chennai India Ghazaleh Mohammadali, IranOilGas Network Members' Services Greg Livelli, ABB Instrumentation, Warminster, Pennsylvania, USA Gas Processors Suppliers Association (GPSA)

Intended for technicians who install, troubleshoot, and service mechanical and electrical equipment and systems, this new book/reference covers operating principles and system applications. This book will clearly review the identification, application, and maintenance of individual components and how they work together in a system. Focusing on troubleshooting, this book is designed to be a practical guide with a "systems approach." Readers will understand specific equipment types and the entire system in which the equipment functions. Predictive and preventative maintenance; lockout/tagout procedures; comprehensive coverage of lubricants and lubricating procedures; and the high-tech world of linear motion systems. Technicians who work in manufacturing, transportation, construction, healthcare, and communications can all benefit from using this as a reference.

Completely revised and updated, this new edition of a classic reference focuses on the financial approach to the subjecta methodology that produces quantifiable results allowing a TPM program to be sustainable. And while clarifying what TPM is and what it is not, it clearly presents the economic value of TPM and shows how to calculate the Return on Investment (ROI) that a company can expect. It is the perfect resource for anyone who is considering implementing TPM or looking for ways of improving their current process.

[Industrial Maintenance Mechanic](#)

[Industrial Machinery Repair](#)

[Maintenance for Industrial Systems](#)

[The Little Black Book of Maintenance Excellence](#)

[The Maintenance Scorecard](#)

[All-in-one Manual of Industrial Piping Practice and Maintenance](#)

[INDUSTRIAL MAINTENANCE AND TROUBLESHOOTING.](#)

[Industrial Maintenance Mechanic, Level Two](#)

[Industrial Maintenance](#)

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This unique reference provides a structured approach for both the development of strategy and its implementation. It includes a catalog of indicators with their uses and weaknesses and a definitive guide to measuring the success of RCM programs.

This book promotes and describes the application of objective and effective decision making in asset management based on mathematical models and practical techniques that can be easily implemented in organizations. This comprehensive and timely publication will be an essential reference source, building on available literature in the field of asset management while laying the groundwork for further research breakthroughs in this field. The text provides the resources necessary for managers, technology developers, scientists and engineers to adopt and implement better decision making based on models and techniques that contribute to recognizing risks and uncertainties and, in general terms, to the important role of asset management to increase competitiveness in organizations.

This book explains the tools and processes that allow changes in the way maintenance works. It allows you to learn industrial maintenance and reliability concepts and how to improve the maintenance performance, so you can move from reactive maintenance to proactive maintenance. This book includes real cases that exemplify concepts of maintenance and reliability. It presents a diagram with practical evidence and explains how to move from reactive to proactive maintenance. It's written in a storytelling style that keeps the attention of the reader and provides tools for young and experienced professionals. This book is useful for anyone working in the maintenance and reliability fields, as well as plant engineers, and industrial engineers and managers in general.

A-Z Guide for Maximum Cost Reduction and Increased Equipment Reliability To remain globally competitive, today's manufacturing operations have greatly improved, but there is one last link in the advancement evolution. The reliability of manufacturing equipment must be improved in order to maximize the productive life of the equipment, eliminate unscheduled shut downs, and reduce operating costs. These are key components to maintaining a smooth work flow and a competitive edge. Written by peer-recognized industry experts, *Lubrication and Maintenance of Industrial Machinery: Best Practices and Reliability* provides the necessary tools for maintenance professionals who are responsible for the overall operational functions. With chapters culled from the second edition of the *Handbook of Lubrication and Tribology, Volume 1* and a new introductory chapter, this more specialized and focused work supplies critical lubrication information that can be used on a daily basis to achieve greater machine reliability. Incorporating lean methods, this resource can be used by everyone involved in the production process, from supervisors to floor personnel. Recommended for STLE's Certified Lubrication Specialist® Certification In addition to lubrication program development and scheduling, this volume also covers critical elements of the reliability equation, such as: Deterioration detection and measurement Lubrication cleanliness and contamination control Environmental implications of various lubricants Energy conservation Storage and handling Recycling of used oils This book fills a niche by specifically and comprehensively focusing on lubrication as part of the overall maintenance program. Under the editorial guidance of two of the most respected names in the field, this seminal work is destined to become an industry standard.

Help current and future technicians gain a thorough understanding of today's electronic variable speed drives with this one-of-a-kind practical guide. *ELECTRONIC VARIABLE SPEED DRIVES, 4E* provides the information essential for mastering DC and inverter drive technology. Using a logical structure, this book introduces fundamental drive circuits before presenting more complex drive circuits. This new edition highlights the most current technology advances for drives. The authors use their extensive industry and teaching experience to present theory in a clear, straightforward manner with an emphasis on both troubleshooting and maintenance. New hands-on activities in this edition provide additional practice using the Allen-Bradley PowerFlex 70 while numerous waveform schematics guide readers through operating different types of drives and interpreting their circuitry. Specific chapters focus on digital regenerative DC drives and frequency inverters as well as mechanical and electrical installation, set-up, tuning, programming, operating, and troubleshooting of each drive. Depend on this concise, yet thorough, book to present the information professional technicians need for success. Important Notice: Media content referenced within the product description or the product text may not be available in the ebook version.

Books on design of pipelines, and equipment such as pumps and compressors are available but almost none on the piping that carries fluid to and fro. This practical, no-frills book offers complete coverage of piping practices and maintenance all in one place. Written by a professional with 35 years of hands-on knowledge and experience in pipeline building, operating, and maintenance, this manual is designed to be kept at the ready, on the shop floor. Maintenance engineers and managers will wonder how they've survived so long without it! Features practical insight and valuable notes. Uses charts and spec sheets wherever necessary instead of calculations and formulas. Provides problems, precautions, and troubleshooting tips. Extensive use of photos enables users to understand what they need to know.

The Lab Workbook for Industrial Maintenance and Mechatronics combines review activities and practical applications that relate to the content

of the textbook chapters. Questions designed to reinforce the textbook content help students review their understanding of the terms, concepts, theories, and procedures presented in each chapter. Hands-on lab activities provide an opportunity to apply and extend knowledge gained from the textbook chapters. These lab activities also help to prepare students for the hands-on skills assessment required to achieve a NIMS Industrial Technology Maintenance Level 1 credential.

[Best Maintenance Practices Pocket Guide](#)

[Systematic Industrial Maintenance to Boost the Quality Management Programs](#)

[An Introduction to Predictive Maintenance](#)

[Maintenance and Reliability Best Practices](#)

[Industrial Mechanics and Maintenance](#)

[The "Maintenance Insanity" Cure: Practical Solutions to Improve Maintenance Work](#)

[Total Productive Maintenance](#)

[Reliability-centered Maintenance](#)

[Techniques, Stores, and Cases](#)

Machinery Vibration Analysis and Predictive Maintenance provides a detailed examination of the detection, location and diagnosis of faults in rotating and reciprocating machinery using vibration analysis. The basics and underlying physics of vibration signals are first examined. The acquisition and processing of signals is then reviewed followed by a discussion of machinery fault diagnosis using vibration analysis. Hereafter the important issue of rectifying faults that have been identified using vibration analysis is covered. The book also covers the other techniques of predictive maintenance such as oil and particle analysis, ultrasound and infrared thermography. The latest approaches and equipment used together with the latest techniques in vibration analysis emerging from current research are also highlighted. Understand the basics of vibration measurement Apply vibration analysis for different machinery faults Diagnose machinery related problems with vibration analysis techniques

Einstein said that insanity is doing the same thing over and over again and expecting different results. Yet that is exactly what is happening in maintenance organizations. How many times have clients told consultants, But weve always done it this way?!

The major objective of this book was to identify issues related to the introduction of new materials and the effects that advanced materials will have on the durability and technical risk of civil aircraft throughout their service life. The committee investigated the new materials and structural concepts that are likely to be incorporated into next generation commercial aircraft and the factors influencing application decisions. Based on these predictions, the committee attempted to identify the design, characterization, monitoring, and maintenance issues that are critical for the introduction of advanced materials and structural concepts into future aircraft.

INDUSTRIAL MOTOR CONTROL 7E is an integral part of any electrician training. Comprehensive and up to date, this book provides crucial information on basic relay control systems, programmable logic controllers, and solid state devices commonly found in an industrial setting. Written by a highly qualified and respected author, you will find easy-to-follow instructional essential information on controlling industrial motors and commonly used devices in contemporary industry. INDUSTRIAL MOTOR CONTROL 7E successfully bridges the gap between industrial maintenance and instrumentation, giving you a fundamental understanding of the operation of variable frequency drives, solid state relays, and other applications that employ electronic devices. Important Notice: Media content referenced within the product description or the product text may not be available in the ebook version.

The book deals extensively with restoration/manufacturing technology of spare parts and planned maintenance. The workshop and its products are as good as the machines in it. The preventive maintenance of the machines as also their accuracy contributes not only to the efficiency of the workshop but to its good reputation. The contents of the book cover the whole range of preventive maintenance and manufacturing technology of spare parts. Detailed instructions, wherever called for, have been listed under the appropriate chapters.

INDUSTRIAL MAINTENANCE, Second Edition, provides a strong foundation in all five major areas of industrial maintenance, including general, mechanical, electrical, welding, and preventive maintenance. In addition to essential information on safety, tools, industrial print reading, and electrical theory, this comprehensive text includes a detailed exploration of modern machinery and equipment to help you understand, diagnose, troubleshoot, and maintain a wide variety of industrial machines. This text has also been thoroughly updated and revised to reflect recent developments in this dynamic, rapidly evolving field, including current piping and fluid power symbols, rigging and mechanical installations, magnetism, transformers, motors and sensors, and industrial communications. With comprehensive, up-to-date coverage and a reader-friendly, modular presentation, INDUSTRIAL MAINTENANCE is the perfect resource to prepare you for success as an industrial maintenance technician. Important Notice: Media content referenced within the product description or the product text may not be available in the ebook version.

Industrial Machinery Repair provides a practical reference for practicing plant engineers, maintenance supervisors, physical plant supervisors and mechanical maintenance technicians. It focuses on the skills needed to select, install and maintain electro-mechanical equipment in a typical industrial plant or facility. The authors focus on "Best Maintenance Repair Practices" necessary for maintenance personnel to keep equipment operating at peak reliability and companies functioning more profitably through reduced maintenance costs and increased production and capacity. A number of surveys conducted in industries throughout the United States have found that 70% of equipment failures are self-induced. If the principles and techniques in this book are followed, it will result in a serious reduction in "self induced failures". In the pocketbook format, this reference material can be directly used on the plant floor to aid in effectively performing day-to-day duties. Data is presented in a concise, easily understandable format to facilitate use in the adverse conditions associated with the plant floor. Each subject is presented in its simplest terms so that it will be suitable for the broadest range of users. Since this book is not specific to any one type of industrial plant and is useful in any type of facility. The ne

reference book for industrial and mechanical trades Accessible pocketbook format facilitates on-the-job use Suitable for all types of plant facilities

This exceptionally produced trainee guide features a highly illustrated design, technical hints and tips from industry experts, review questions and a whole lot more! Key content includes Hazardous Locations, Electronic Components, E & I Drawings, Motor Controls, Distribution Equipment, Transformers, Conductor Selection and Calculation, Temporary Grounding, Commercial and Industrial Electrical Services, Pipe Layout and Installation, Machine Bending of Conduit, Hydraulic and Pneumatic Controls and Motor-Operated Valves. Instructor Supplements Instructors: Product supplements may be ordered directly through OASIS at <http://oasis.pearson.com>. For more information contact your Pearson NCCER/Contren Sales Specialist at <http://nccer.pearsonconstructionbooks.com/store/sales.aspx>. Annotated Instructor's Guide Paperback 0-13-604500-6 Computerized Testing Software 0-13-605583-4 Transparency Masters 0-13-605570-2

[On-the-job Solutions, Tips and Insights](#)

[New Materials for Next-Generation Commercial Transports](#)

[Level One Trainee Guide](#)

[Industrial Maintenance and Mechatronics](#)

[Best Practices and Reliability](#)

[Robots, Drones, UAVs and UGVs for Operation and Maintenance](#)

[Lubrication and Maintenance of Industrial Machinery](#)

[Trainee Guide](#)

[Industrial Maintenance Electrical & Instrumentation Technician, Level 1](#)

Offers an introduction to the concept of 'excellence' in the several forms of maintenance used during the life of any system or facility. This book looks at various distinct forms of maintenance including: Routine Maintenance, Turnaround Maintenance, Program Maintenance, Project (Maintenance) Management, and Reliability in Maintenance.

This exceptionally produced trainee guide features a highly illustrated design, technical hints and tips from industry experts, review questions and a whole lot more! Key content includes Orientation to the Trade, Tools of the Trade, Fasteners and Anchors, Oxyfuel Cutting, Gaskets and Packing, Craft-Related Mathematics, Construction Drawings, Pumps and Drivers, Valves, Introduction to Test Instruments, Material Handling and Hand Rigging, Mobile and Support Equipment and Lubrication. Instructor Supplements Instructors: Product supplements may be ordered directly through OASIS at <http://oasis.pearson.com>. For more information contact your Pearson NCCER/Contren Sales Specialist at <http://nccer.pearsonconstructionbooks.com/store/sales.aspx>. Annotated Instructor's Guide Paperback 0-13-228609-2 Computerized Testing Software 0-13-229107-X Transparency Masters 0-13-229160-6 PowerPoint® Presentation Slides (to be used for both Industrial Maintenance Electrical & Instrumentation Level 1 and Industrial Maintenance Mechanic Level 1) 0-13-608643-8

Industrial assets (such as railway lines, roads, pipelines) are usually huge, span long distances, and can be divided into clusters or segments that provide different levels of functionality subject to different loads, degradations and environmental conditions, and their efficient management is necessary. The aim of the book is to give comprehensive understanding about the use of autonomous vehicles (context of robotics) for the utilization of inspection and maintenance activities in industrial asset management in different accessibility and hazard levels. The usability of deploying inspection vehicles in an autonomous manner is explained with the emphasis on integrating the total process. Key Features Aims for solutions for maintenance and inspection problems provided by robotics, drones, unmanned air vehicles and unmanned ground vehicles Discusses integration of autonomous vehicles for inspection and maintenance of industrial assets Covers the industrial approach to inspection needs and presents what is needed from the infrastructure end Presents the requirements for robot designers to design an autonomous inspection and maintenance system Includes practical case studies from industries This second edition of An Introduction to Predictive Maintenance helps plant, process, maintenance and reliability managers and engineers to develop and implement a comprehensive maintenance management program, providing proven strategies for regularly monitoring critical process equipment and systems, predicting machine failures, and scheduling maintenance accordingly. Since the publication of the first edition in 1990, there have been many changes in both technology and methodology, including financial implications, the role of a maintenance organization, predictive maintenance techniques, various analyses, and maintenance of the program itself. This revision includes a complete update of the applicable chapters from the first edition as well as six additional chapters outlining the most recent information available. Having already been implemented and maintained successfully in hundreds of manufacturing and process plants worldwide, the practices detailed in this second edition of An Introduction to Predictive Maintenance will save plants and corporations, as well as U.S. industry as a whole, billions of dollars by minimizing unexpected equipment failures and its resultant high maintenance cost while increasing productivity. A comprehensive introduction to a system of monitoring critical industrial equipment Optimize the availability of process machinery and greatly reduce the cost of maintenance Provides the means to improve product quality, productivity and profitability of manufacturing and production plants

[Advanced Maintenance Modelling for Asset Management](#)

[Heat Exchangers](#)

[Industrial Maintenance Reference Guide](#)

[Advanced Features and Applications](#)

[Electronic Variable Speed Drives](#)

[Creating Strategic Advantage
Workbook for Brumbach/Clade's Industrial Maintenance, 2nd](#)